



AQUASIGN Adhesives

Substrate Guide

Introduction

AQUASIGN have a range of adhesive fixing solutions available, most commonly used in conjunction with our Aquasign® subsea markers.

Our standard adhesive fixing specification is the patented KISS® range due to the simplified self-adhesive installation process. However, the most suitable adhesive for your project will depend on the application and surface suitability.

Please see below our recommended substrate guide, showing the approved surfaces for each of our three adhesives based on in-house testing. Please note, some substrates may require the use of a primer before applying the adhesive.

To enquire about other substrates or to discuss your application in more detail, please do not hesitate to contact our sales team on +44 (0) 1224 897 060 or at solutions@aquasign.com.

Substrate Guide

Characteristic	KISS®	Biohesive®	Aquahesive™
Standard Epoxy Coated Steel	✓	✓	✓
Self-Polishing Coated Steel	✗	✓	✗
Stainless Steel	✗	✓	✓
Mild Steel (Uncoated)	✗	✗	✓
Nylon®	✓	✓	✓
ABS	✓	✓	✓
Acetal®C, Derlin	✓	✓	✓
HDPE	✗	✓	✗
Neoprene	✓	✓	✗
Silicone	✗	✓	✗
Polypropylene	✗	✓	✗
Polycarbonate	✓	✓	✓
Polyethylene	✗	✓	✗
Polyurethane	✓	✓	*
Acrylic	✓	✓	✓
Concrete	✓	✓	✓

* Not tested, however no reason to believe not compatible - internal tests recommended prior to use

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