



Product Data Sheet

Biohesive® Primer 131

General Information

Biohesive® Primer 131 is an adhesion promoter for Biohesive® 225, recommended for use with the following surfaces:

- Aluminum
- Polished and unpolished stainless steel
- Uncoated mild / carbon steel
- Zinc and chrome plates steel
- Polar plastics: polyamide, polycarbonate, ABS

Operational Data

Characteristics	
Appearance	Fluid Liquid
Colouring	Colourless
Specific Gravity at 25°C	0.79
Kinematic Viscosity at 25°C	2.5mm ² /s approx.
Flash Point (Closed Cup) Standard AFNOR T60103	12°C approx.
Solvents	Isopropyl Alcohol
Diluents	Soluable in aliphatic hydrocarbons

Product Application

Biohesive® Primer 131 is a single component material supplied ready to use. In all cases it must be applied to CLEAN, DRY surfaces. Biohesive® Primer 131 should be applied in a thin uniformed coat using either a brush or dry cloth.

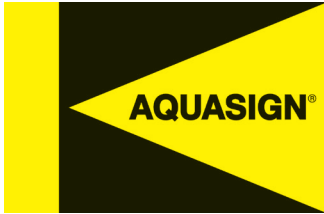
After applying Biohesive® Primer 131 it is recommended to wait 8-10 minutes at room temperature before applying Biohesive® 225. Biohesive® 225 must be applied within 5 hours of the original Biohesive® Primer 131 application.

To avoid any hydrolysis problems it is recommended not to leave the container in a contact with atmospheric humidity. Please therefore ensure the cap is re-applied immediately after use.

Download our Biohesive® with Primer Installation Procedure on www.aquasign.com.

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Health Information

Download our corresponding Material Safety Data Sheet (MSDS) on www.aquasign.com

Packaging

Biohesive® Primer 131 is supplied in 100ml metal containers.

Storage & Shelf Life

Biohesive® Primer 131 should be stored in its original container. The lid of the container must be secured tightly immediately following application to avoid hydrolysis. Containers should be stored in a dry, cool place keeping away from heat, sparks and open flame.

The expiry date of the material will be clearly identified on the external packaging. Product should not be utilised past this date.

Availability

Biohesive® Primer 131 is held in stock. For costs and availability please contact AQUASIGN.